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manufactured by casting, forming, and shaping processes often require further operations before the product is ready to use. □ Features such as smooth shiny surfaces, small-diameter deep holes in a part, threaded section, and threaded holes all require further manufacturing operations.

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hand tools, power-driven cutting tools, or common machine tools are used. Generally,

the machining system consists of the cutting tool, the workpiece,

The machine tool is responsible for •

Application of the cutting power •

Guiding or limiting the tool/workpiece

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